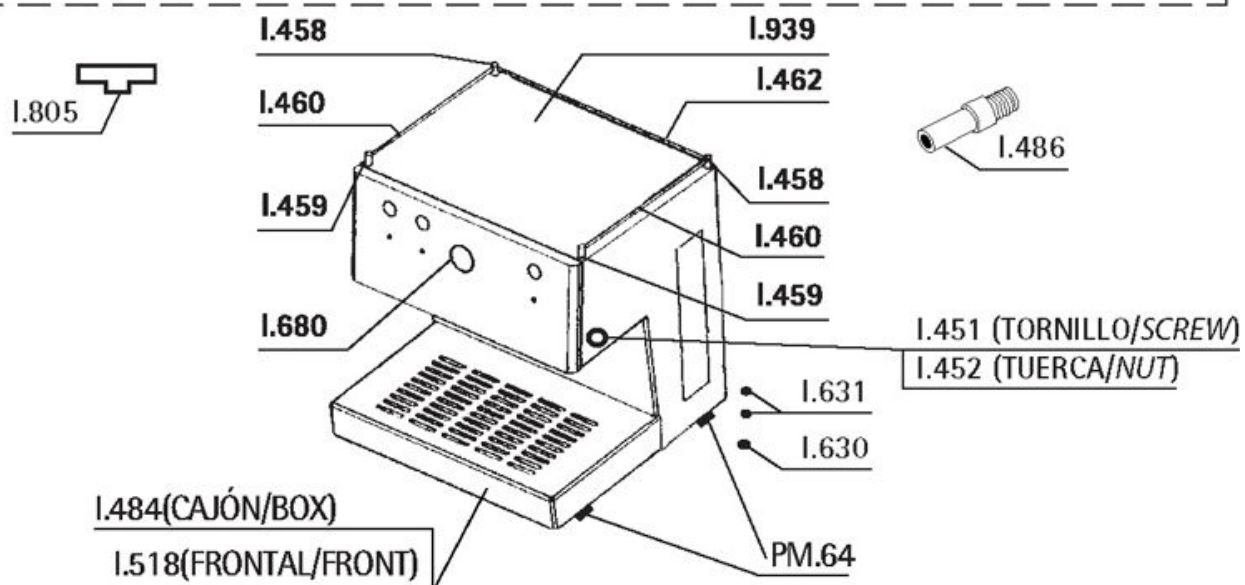
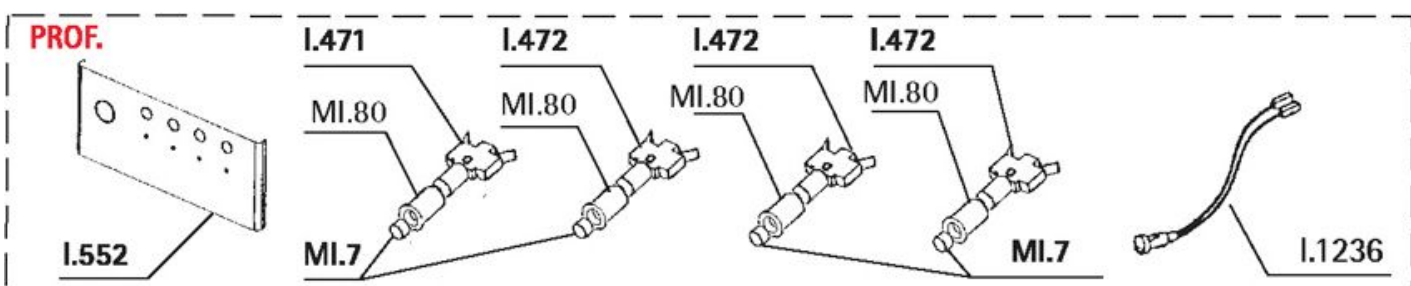
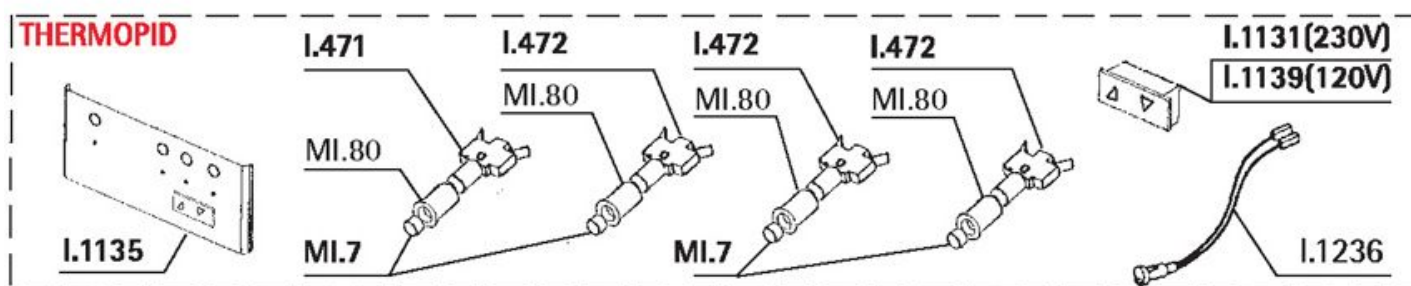
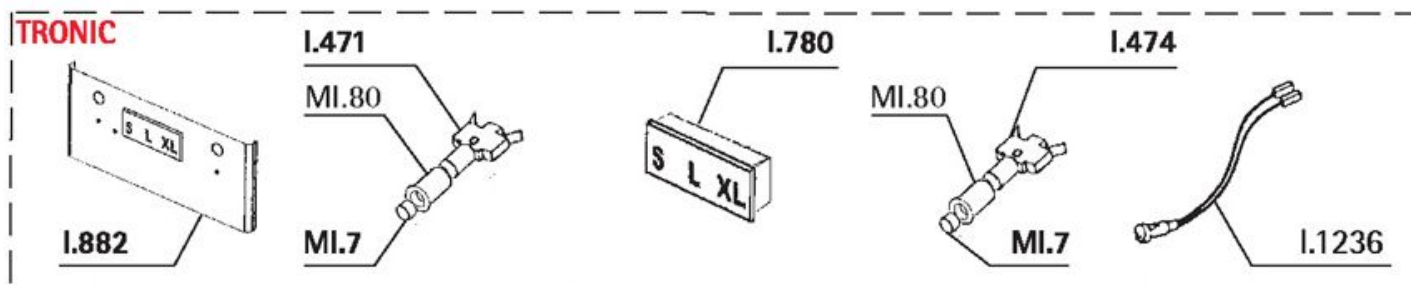
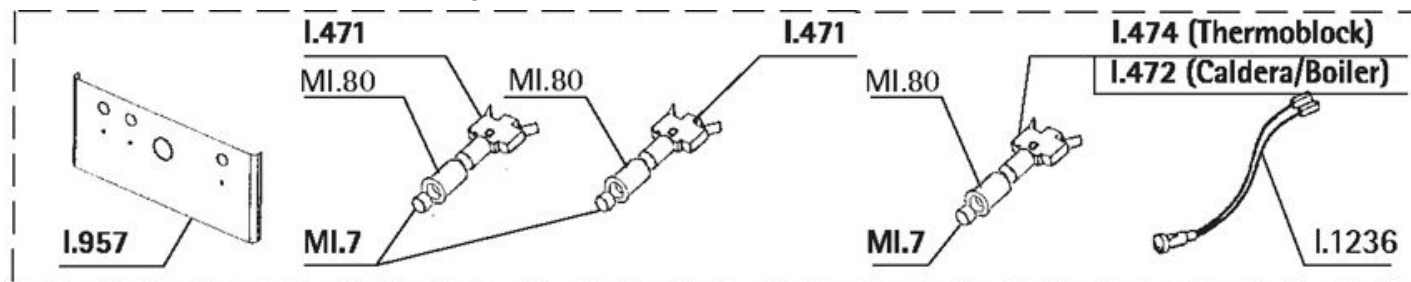




Ascaso Steel Uno Professional (boiler version) Parts Diagram

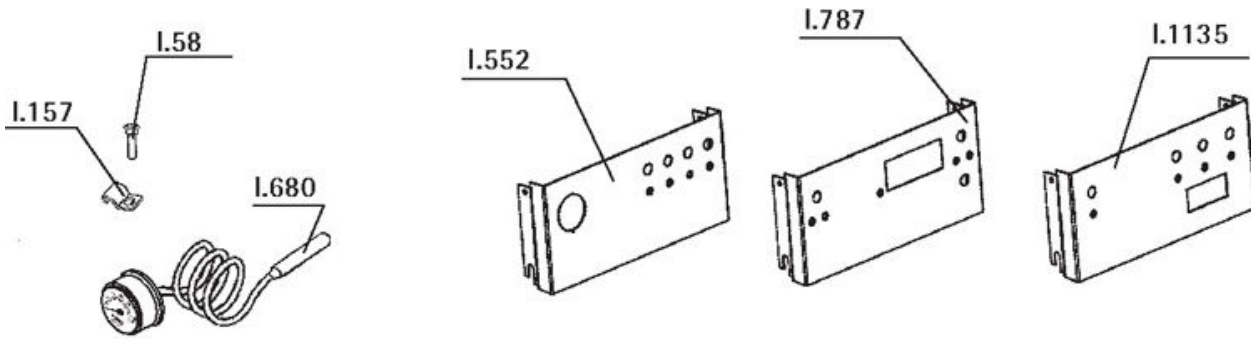
Bodywork (before 09-2012) - exploded view



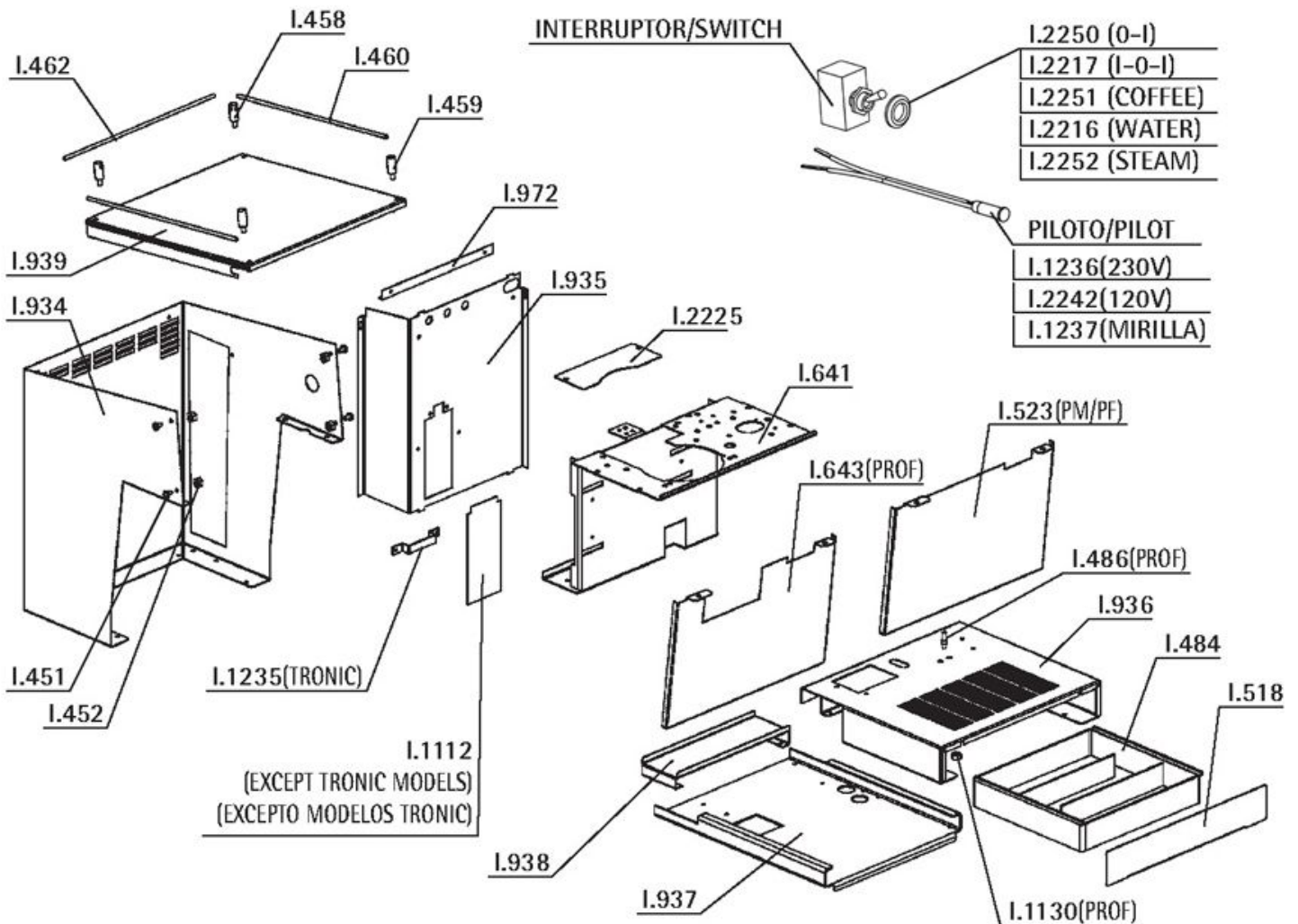
Bodywork (before 09-2012) - parts list

SKU	Description
I..451	FRONTAL SCREW
I..452	FRONTAL NUT
I..458	CORNER SUPPORT
I..459	SUPPORT
I..460	LATERAL BAR (257mm)
I..462	BACK ROD DUO
I..471	UNIPOLAR SWITCH
I..472	GO TO I..471
I..474	COMMUTED BIPOLAR SWITCH
I..484	WATER DRAWER
I..486	PROF STEM
I..518	GO TO I.4125
I..552	MASK UNO DUO PROF
I..630	28mm CAP
I..631	5mm CAP
I..680	STEEL THERMOMETER
I..780	PUSH BUTTON
I..805	FITTING T
I..882	MASK UNO DL TRONIC
I..939	UNO DUO UPPER LID
I..957	MASK UNO DL
I.1131	TERMOPID CARD SSR 230V
I.1135	MASK UNO PROF. TERMOPID
I.1139	TERMOPID CARD 115V
I.1236	PILOT BLUE STEEL / STEEL BAR / BASIC
MI...7	PUSH-BUTTON
MI..80	MICRO SUPPORT
PM..64	STEEL FOOT WHOLE

Bodywork (after 09-2012) - exploded view



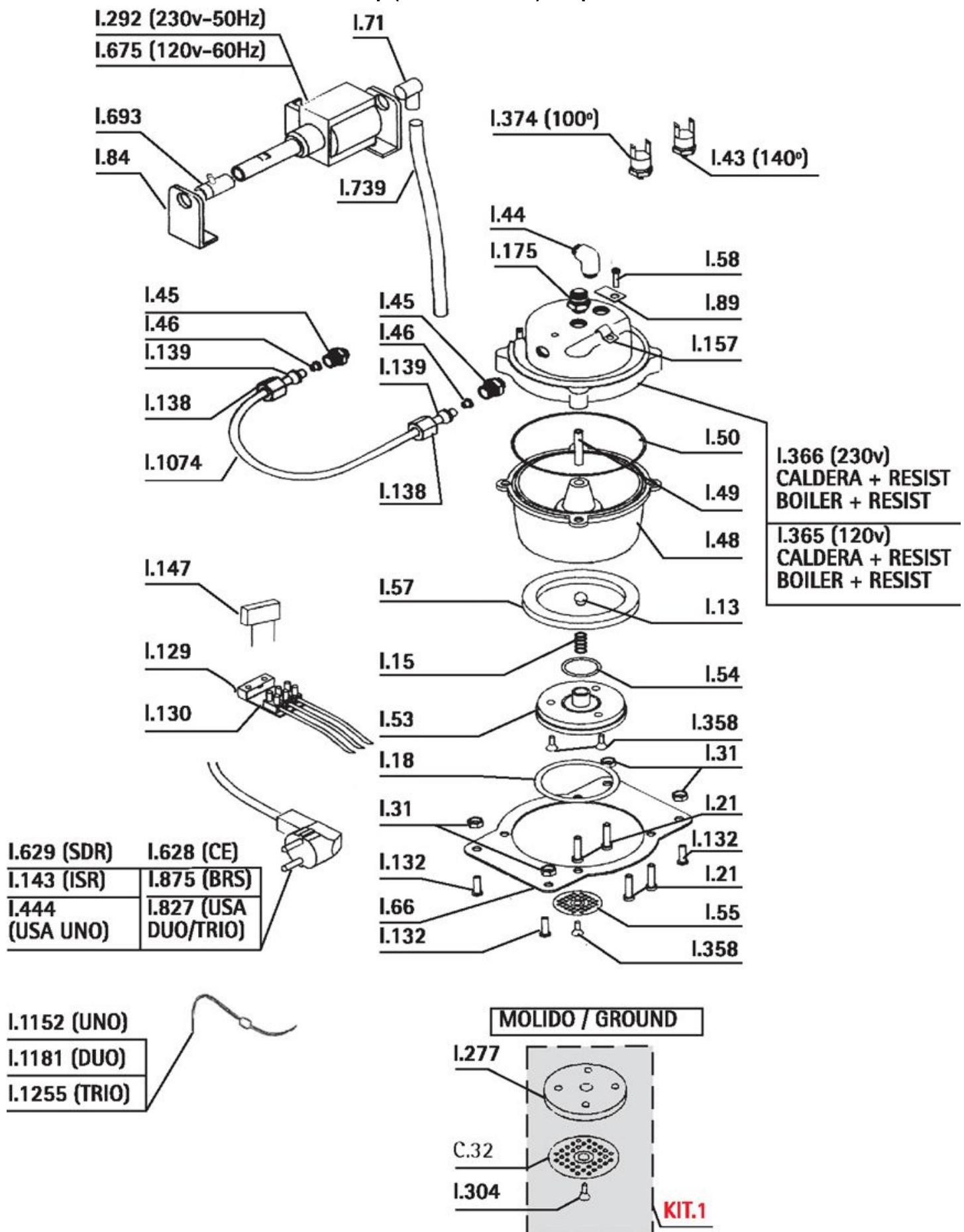
MODELO/MODEL	CARÁTULA/ FONT PANEL	ON/OFF	INTERRUPTORES/SWITCHES		
			COFFEE	WATER	STEAM
UNO/PM/PF/CAPSULE	i.552	i.163	i.163	i.158	i.158
UNO PM/PF/CAPSULE TRONIC	i.787	i.163	i.780	i.158	i.158
UNO PROF	i.552	i.163	i.158	i.158	i.158
UNO PROF PID	i.1135	i.163	i.158	i.158	i.158
DUO PM/PF/CAPSULE	i.552	i.2213	i.158	i.158	i.158
DUO PM/PF/CAPSULE TRONIC	i.787	i.2213	i.780	i.158	i.158
DUO PROF	i.552	i.2213	i.163	i.158	i.158



Bodywork (after 09-2012) - parts list

SKU	Description	SKU	Description
I...58	SCREW	I..935	PLATE TANK (RIGHT)
I..111	CANCEL	I..936	BASE UNO DUO DL
I..157	SPRING	I..937	BOTTOM BASE DUO DL
I..451	FRONTAL SCREW	I..938	TANK BASE DL
I..452	FRONTAL NUT	I..939	UNO DUO UPPER LID
I..458	CORNER SUPPORT	I..972	GUIDE
I..459	SUPPORT	I.1130	NUT M5
I..460	LATERAL BAR (257mm)	I.1135	MASK UNO PROF. TERMOPID
I..462	BACK ROD DUO	I.1235	LEVEL DETECTOR FIXATION
I..484	WATER DRAWER	I.1236	PILOT BLUE STEEL / STEEL BAR / BASIC
I..486	PROF STEM	I.1237	SUPPORT PILOT STEEL/STEEL BAR
I..518	GO TO I.4125	I.2216	DREAM SWITCH NUT - WATER
I..523	EMBELLISH DUO	I.2217	DUO SWITCH NUT - ON/OFF/ON
I..552	MASK UNO DUO PROF	I.2225	STEEL GROUP SUPPORT ADAPTOR
I..641	DUO PROF.MECHANISME BASE	I.2242	WARNING LAMP 12V
I..643	DUO PROF.EMBELLISH SHEET	I.2250	SWITCH DREAM NUT ON/OFF
I..680	STEEL THERMOMETER	I.2251	SWITCH DREAM NUT COFFEE
I..787	MASK DUO TRONIC	I.2252	SWITCH DREAM NUT STEAM
I..934	UNO DUO DL ENVELOPING		

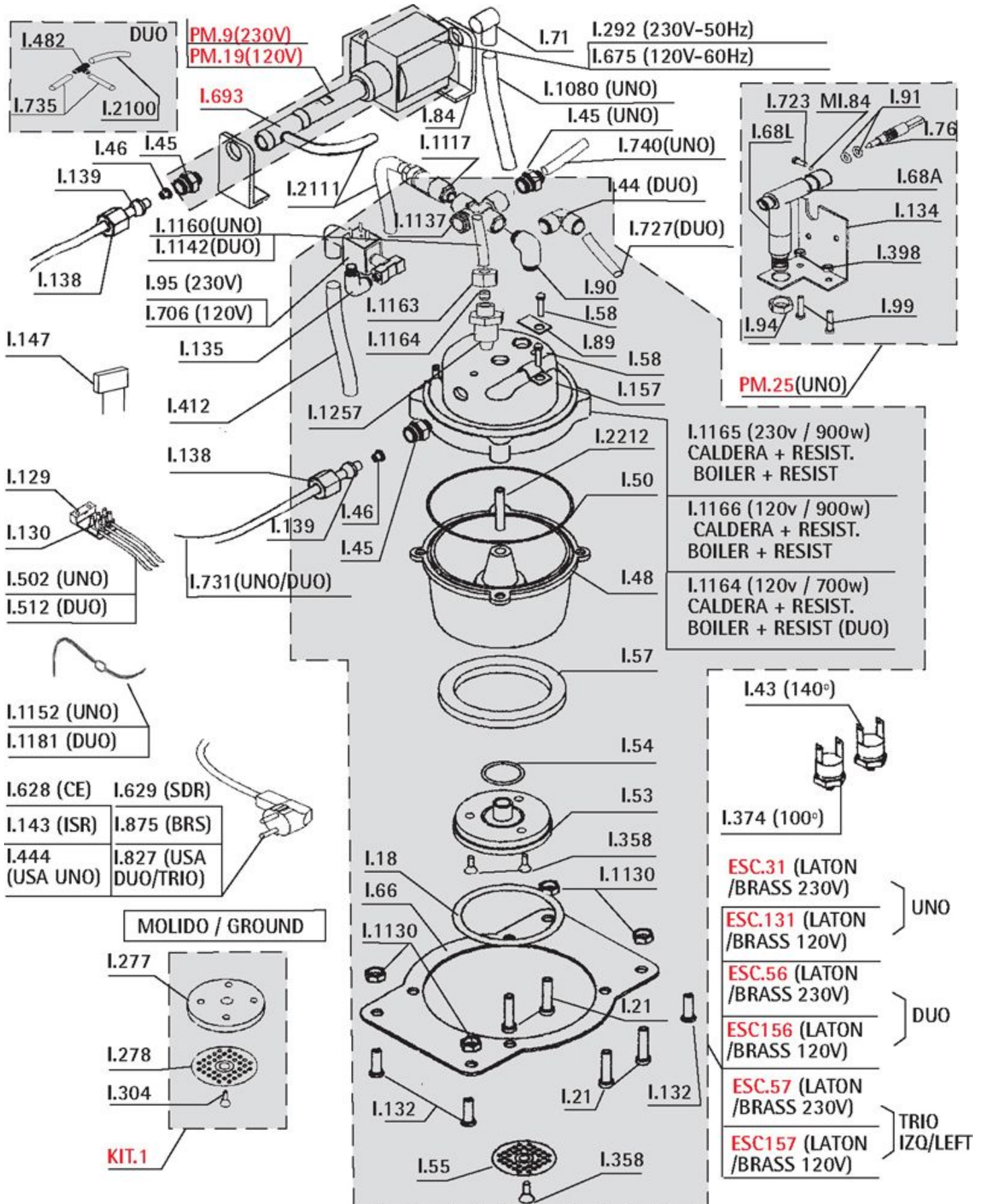
Boiler Group (before 10-2009) - exploded view



Boiler Group (before 10-2009) - parts list

SKU	Description	SKU	Description
C...32	GROUP SHOWER COFFEE MACHINE Ø 52mm HIGH -1,5mm	I..143	ISRAEL WIRING
I...13	SILICONE VALVE	I..147	CONDENSER
I...15	SPRING	I..157	SPRING
I...18	RING	I..175	FITTING
I...21	GO TO I..356	I..277	COFFEE SUPPLEMENT
I...31	NUT	I..292	230V PUMP
I...43	140° THERMOSTAT	I..304	SHOWER SCREW
I...44	RL BOIX FITTING	I..356	ALLEN SCREW
I...45	STRAIGHT FITTING	I..358	M4 SCREW
I...46	PIPE REINFORCEMENT	I..365	110V RESIS+BOILER LID
I...48	BRASS GROUP BELL	I..366	220V RESIST+BOILER LID
I...49	CHIMNEY PIPE	I..374	100° THERMOSTAT
I...50	SILICONE BOILER GASKET	I..444	USA WIRING (SJTO)
I...53	GO TO I.2246	I..628	STEEL WIRING
I...54	SILICONE GASKET	I..629	SOUTH AFRICA WIRING
I...55	SHOWER	I..675	110/120V 60Hz PUMP
I...57	FILTERHOLDER GASKET Ø 70x54x5mm	I..693	ASSEMBLED S2 VALVE
I...58	SCREW	I..739	5x8 (600mm) SILICONE PIPE
I...66	BOILER PLATE	I..827	DUO (14AWG) USA WIRING
I...71	SUCTION FITTING	I..875	BRASIL INMETRO WIRING
I...84	90° PUMP SUPPORT	I.1074	TEFLON PIPE 2X4 (200mm)
I...89	HANDLE SPRING	I.1152	UNO BOILER FUSE WIRING
I..129	TERMINAL WIRING	I.1181	DUO PF FUSE WIRING
I..130	TERMINAL BLOCK	I.1255	TRIO FUSE WIRING
I..132	SCREW	I.2246	HOLDERSHOWER - GROUP THERMOBLOCK
I..138	NUT	KIT..1	POD-GROUND KIT (-01/04/15)
I..139	BICONE		

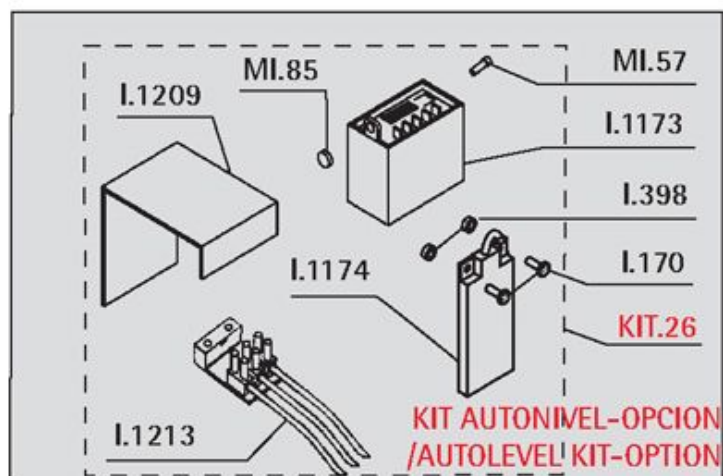
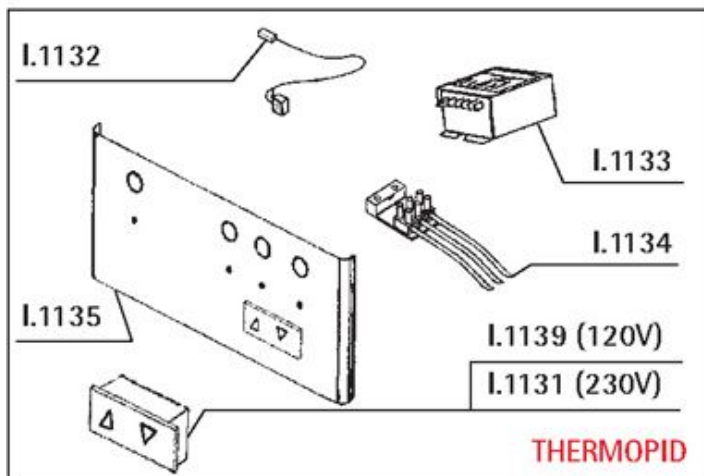
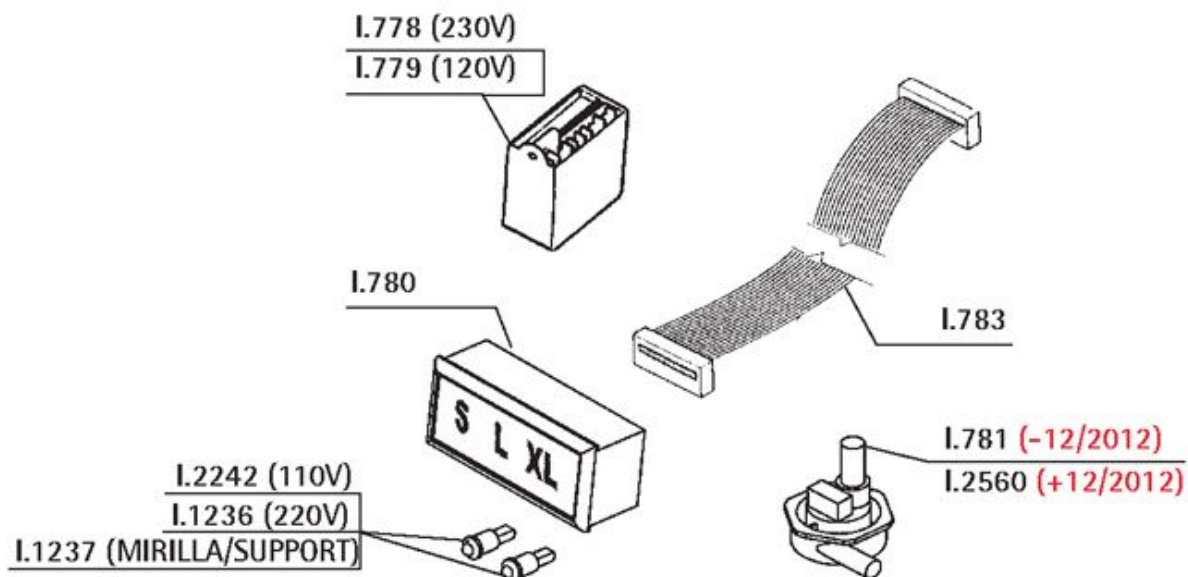
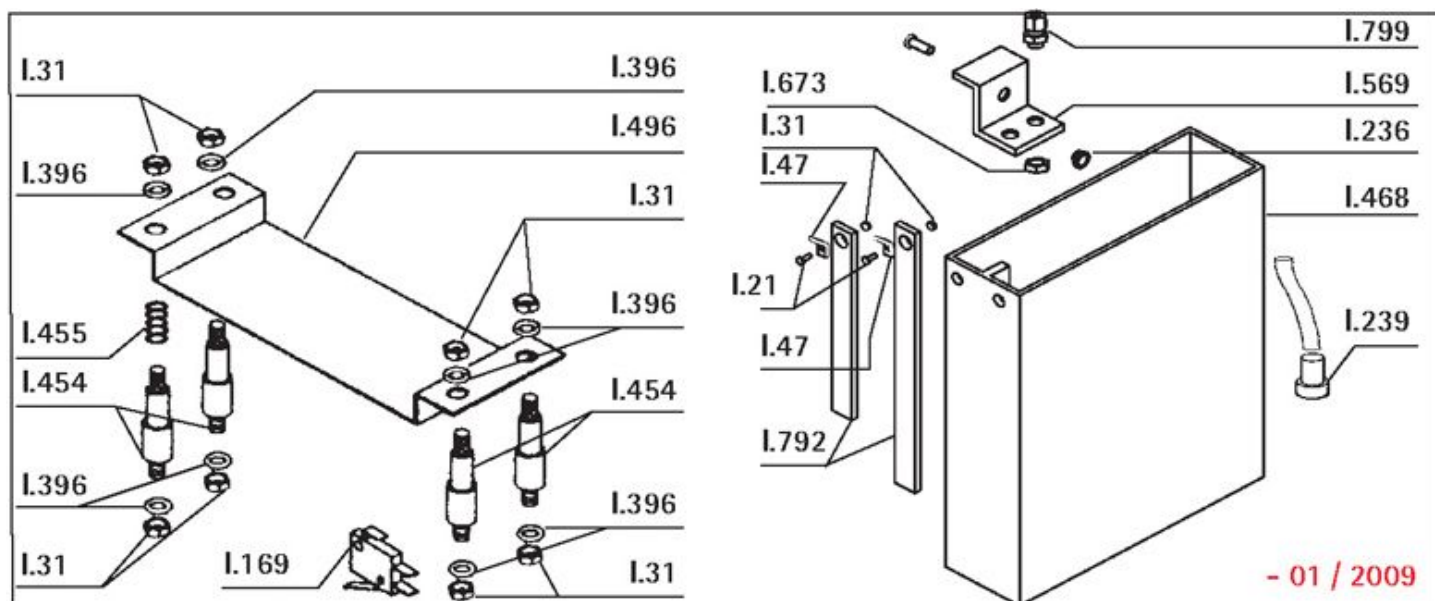
Boiler Group (after 10-2009) - exploded view



Boiler Group (after 10-2009) - parts list

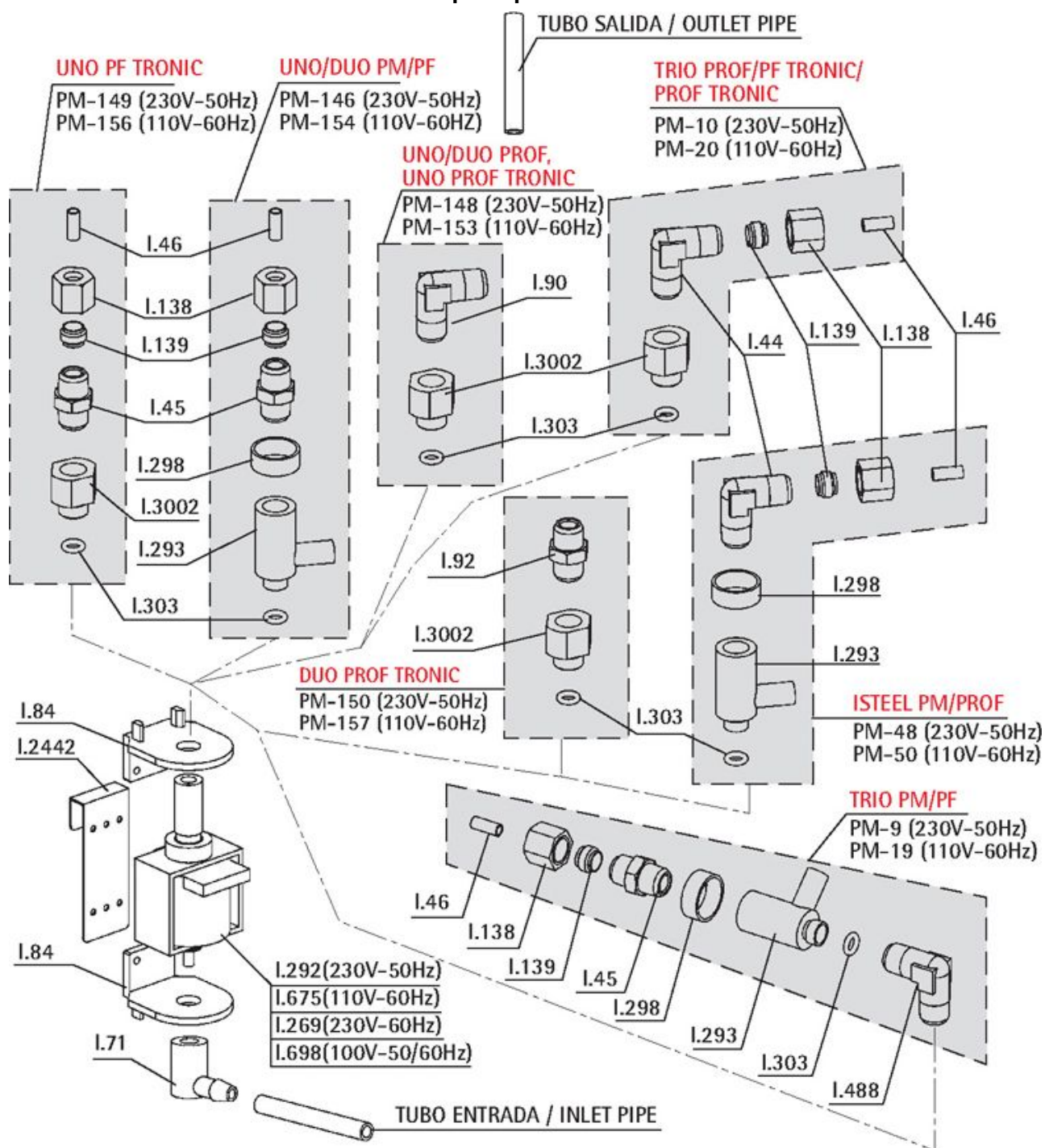
SKU	Description	SKU	Description	SKU	Description
C...32	GROUP SHOWER COFFEE MACHINE Ø 52mm HIGH -1,5mm	I...99	SCREW	I..706	120V 3 WAYS SOLENOID
ESC.31	GROUP 230V BOILER UNO OPV	I..129	TERMINAL WIRING	I..723	DIN 7985 M3 X 5 ZN SCREW
ESC.56	GROUP 230V BOILER RIGHT DUO TRIO	I..130	TERMINAL BLOCK	I..727	4x6 (65mm) TEFLON PIPE
ESC.57	GROUP 230V BOILER LEFT TRIO 230V	I..132	SCREW	I..731	4x6 (120mm) TEFLON PIPE
ESC131	GROUP BOILER EV OPV UNO 120V	I..134	TAP SUPPORT	I..735	4x7 (130mm) SILICONE PIPE
ESC156	GROUP BOILER RIGNT. DUO TRIO 120V	I..135	FITTING	I..740	4x6 (80mm) TEFLON PIPE
ESC157	GROUP BOILER LEFT. TRIO 120V	I..138	NUT	I..827	DUO (14AWG) USA WIRING
I...18	RING	I..139	BICONE	I..875	BRASIL INMETRO WIRING
I...21	GO TO I..356	I..143	ISRAEL WIRING	I.1080	SILICONE PIPE 5X8 (500mm)
I...31	NUT	I..147	CONDENSER	I.1117	EXPANSION VALVES GROUP
I...43	140° THERMOSTAT	I..157	SPRING	I.1137	CROSS FITTING 1/8
I...44	RL BOIX FITTING	I..259	3 WAY SOLENOID	I.1142	TEFLON PIPE 2X4 (100mm)
I...45	STRAIGHT FITTING	I..277	COFFEE SUPLEMENT	I.1152	UNO BOILER FUSE WIRING
I...46	PIPE REINFORCEMENT	I..292	230V PUMP	I.1160	TEFLON PIPE 2X4 (120mm)
I...48	BRASS GROUP BELL	I..304	SHOWER SCREW	I.1163	BOILER OPV LID
I...50	SILICONE BOILER GASKET	I..356	ALLEN SCREW	I.1164	BOILER OPV + RESISTANCE LID 120V/700W
I...53	GO TO I.2246	I..358	M4 SCREW	I.1165	BOILER OPV + RESISTANCE LID 230V/900W
I...54	SILICONE GASKET	I..374	100° THERMOSTAT	I.1166	BOILER OPV + RESISTANCE LID 120V/900W
I...55	SHOWER	I..398	NUT	I.1181	DUO PF FUSE WIRING
I...57	FILTERHOLDER GASKET Ø 70x54x5mm	I..412	SILICONE PIPE 4x7 (170mm)	I.1257	SOLENOID FITTING
I...58	SCREW	I..444	USA WIRING (SJTO)	I.2100	SILICONE PIPE 4X7 (50mm)
I...66	BOILER PLATE	I..482	FITTING	I.2212	CHIMNEY PIPE UP
I...71	SUCTION FITTING	I..502	UNO BOILER WIRE	I.2246	HOLDERSHOWER - GROUP THERMOBLOCK
I...74	SILICONE TUBE 5x8mm (BY METERS)	I..512	BOILER DUO WIRING	KIT..1	POD-GROUND KIT (-01/04/15)
I...76	GO TO PM.212	I..628	STEEL WIRING	KIT207	KIT REPARATION TAP ARC/UNO (-03/2012)
I...84	90° PUMP SUPPORT	I..629	SOUTH AFRICA WIRING	MI..84	WASHER
I...89	HANDLE SPRING	I..675	110/120V 60Hz PUMP	PM...9	220V TRIO PM/PF/CAPSULE PUMP WHOLE
I...90	FITTING	I..68A	BODY CAP	PM..19	110V TRIO PM/PF/CAPSULE PUMP WHOLE
I...91	SILICONE RING	I..68L	LONG PROLONGATION	PM..25	GO TO KIT207
I...94	TAP NUT	I..693	ASSEMBLED S2 VALVE	PM.212	TAP ASSEMBLY 2014

Electric Components - exploded view



Electric Components - parts list			
SKU	Description	SKU	Description
I...21	GO TO I..356	I..783	DOSING DEVICE WIRING/INSULATE COVER
I...31	NUT	I..792	SET LEVEL PROBE
I...47	TERMINALE	I..799	MALE FITTING
I..169	MICROSWITCH	I.1131	TERMOPID CARD SSR 230V
I..170	SCREW	I.1132	NTC TEMPERATURE PROBE MF58
I..236	CIRCUIT BOX	I.1133	STATIC RELAY 40A 20-280VAC
I..239	FILTER	I.1134	UNO PROF TERMOPID WIRING
I..356	ALLEN SCREW	I.1135	MASK UNO PROF. TERMOPID
I..396	WASHER	I.1139	TERMOPID CARD 115V
I..398	NUT	I.1173	LEVEL REGULATOR
I..454	LEVEL AXLE	I.1174	LEVEL DETECTOR
I..455	LEVEL SPRING	I.1209	CANCEL
I..468	STEEL TANK (PC)	I.1213	UNO SGDA WIRING
I..496	BASE TANK OMEGA	I.1236	PILOT BLUE STEEL / STEEL BAR / BASIC
I..569	CANCEL	I.1237	SUPPORT PILOT STEEL / STEEL BAR
I..673	1/8 PIPE SUPPORT NUT	I.2242	WARNING LAMP 12V
I..778	MICRO Z ELECTRONIC BOX 230V.	I.2560	DIGMESA FLOWMETER
I..779	MICRO Z 115V ELECTRONIC BOX	KIT.26	UNO SGDA KIT
I..780	PUSH BUTTON	V.4183	VENDING FLOWMETER
I..781	GO TO V.4183		

Pump - exploded view

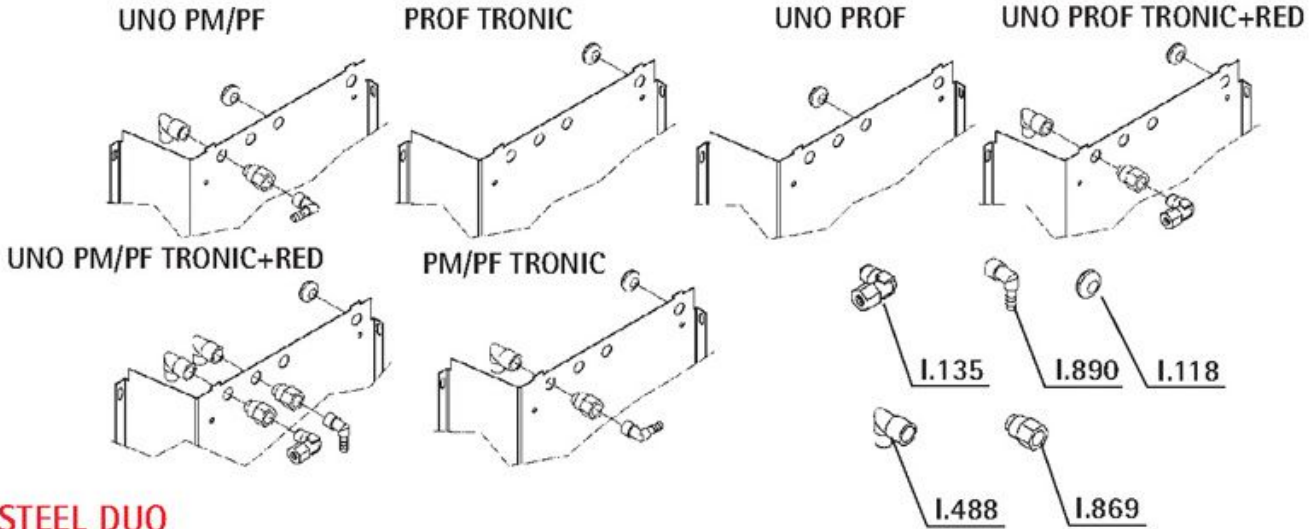


MODEL	230V-50Hz	110V-60Hz	TUBO ENTRADA INLET PIPE	TUBO SALIDA OUTLET PIPE
UNO PM/PF	PM.146	PM.154	I.739	I.734
UNO PROF	PM.148	PM.153	I.739	I.2826
UNO PROF TRONIC	PM.148	PM.153	I.1087	I.2826
UNO PF TRONIC	PM.149	PM.156	I.1087	I.1111
DUO PM/PF	PM.146	PM.154	I.1086	I.734
DUO PROF	PM.148	PM.153	I.2109	I.2826
DUO PROF TRONIC	PM.150	PM.157	I.1087	I.2263
DUO PF TRONIC	PM.149	PM.156	I.1087	I.1111
TRIO PM/PF	PM.9	PM.19	I.1086 RIGHT/I.1080 LEFT	I.734 RIGHT/I.734 LEFT
TRIO PROF	PM.10	PM.20	I.2109 RIGHT/I.1080 LEFT	I.734 RIGHT/I.732 LEFT
TRIO PROF TRONIC	PM.10	PM.20	I.1161 RIGHT/I.1161 LEFT	I.734 RIGHT/I.732 LEFT
TRIO PF TRONIC	PM.10	PM.20	I.1161 RIGHT/I.1161 LEFT	I.734 RIGHT/I.734 LEFT
ISTEEL PM	PM.48	PM.50	I.2108	I.734
ISTEEL PROF	PM.48	PM.50	I.2108	I.740

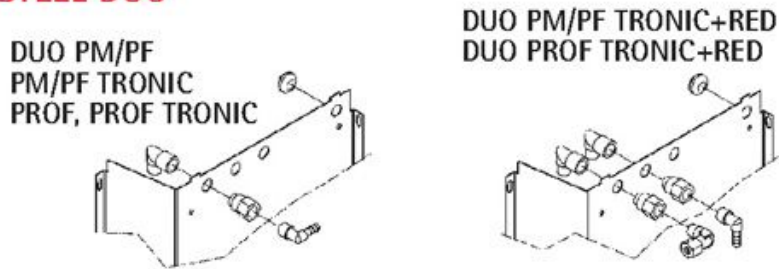
Pump - parts list			
SKU	Description	SKU	Description
I...44	RL BOIX FITTING	I.1087	SILICONE PIPE 5X8 (300mm)
I...45	STRAIGHT FITTING	I.1111	TEFLON PIPE 4X6 (170mm)
I...46	PIPE REINFORCEMENT	I.1161	TEFLON PIPE 5X8 (180MM)
I...71	SUCTION FITTING	I.2108	SILICONE PIPE 5X8 (220mm)
I...84	90° PUMP SUPPORT	I.2109	SILICONE PIPE 5X8 (120mm)
I...90	FITTING	I.2263	FLEXO PIPE
I...92	FITTING MALE	I.2442	PUMP SUPPORT
I..138	NUT	I.2826	FLEXIBLE 250MM
I..139	BICONE	I.3002	PUMP FITTING
I..269	220V/60Hz PUMP	PM...9	220V TRIO PM/PF/CAPSULE PUMP WHOLE
I..292	230V PUMP	PM..10	220V TRIO PROF/TRONIC PUMP WHOLE
I..293	S-2 VALVE	PM..19	110V TRIO PM/PF/CAPSULE PUMP WHOLE
I..298	S-2 RING REINFORCEMENT	PM..20	110V TRIO PROF/TRONIC PUMP WHOLE
I..303	S-2 RING	PM..48	220V STEEL PM PUMP WHOLE
I..488	1/8 M-H ELBOW FITTING	PM..50	110V STEEL PROF PUMP WHOLE
I..675	110/120V 60Hz PUMP	PM.146	WHOLE PUMP UNO/DUO PM/PF/CAPSULE 230V
I..698	100V 50/60HzPUMP	PM.148	UNO/DUO PROF/TRONIC 230V PUMP
I..732	4x6 (130 mm) TEFLON PIPE	PM.149	WHOLE PUMP UNO/DUO PF TRONIC 230V
I..734	4x6 (145mm) TEFLON PIPE	PM.150	WHOLE PUMP DUO PROF TRONIC 230V
I..739	5x8 (600mm) SILICONE PIPE	PM.153	WHOLE PUMP STEEL PROF 120V
I..740	4x6 (80mm) TEFLON PIPE	PM.154	WHOLE PUMP UNO/DUO PM/PF/CAPSULA 120V
I.1080	SILICONE PIPE 5X8 (500mm)	PM.156	WHOLE PUMP STEEL PF TRONIC 120V
I.1086	SILICONE PIPE 5X8 (150mm)	PM.157	GO TO PM.153

Tank Compartment - exploded view

STEEL UNO



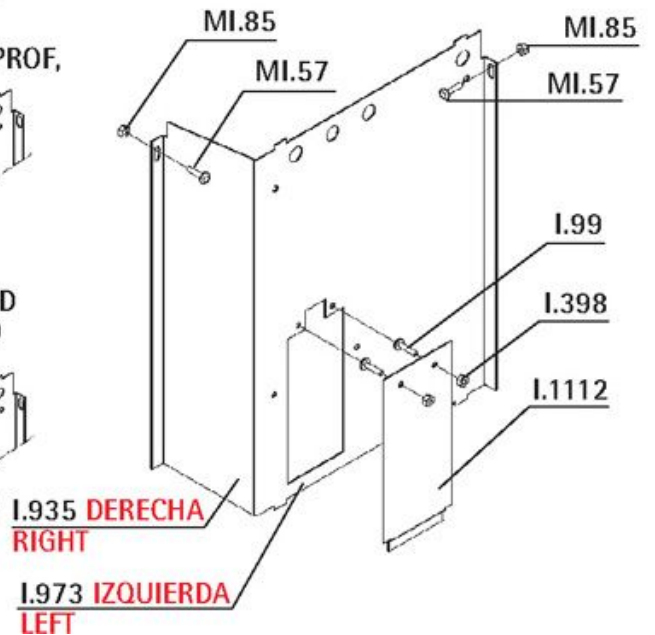
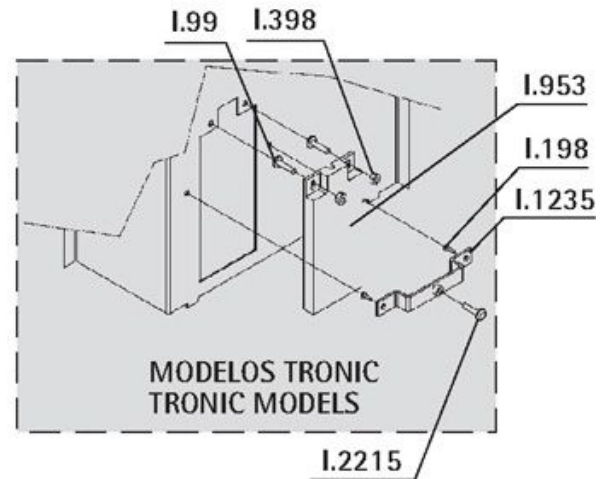
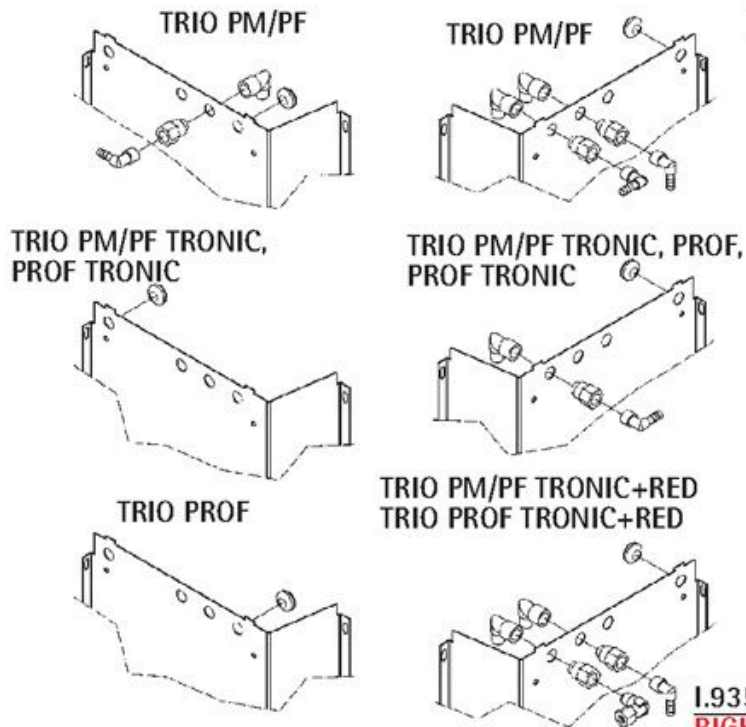
STEEL DUO



STEEL TRIO

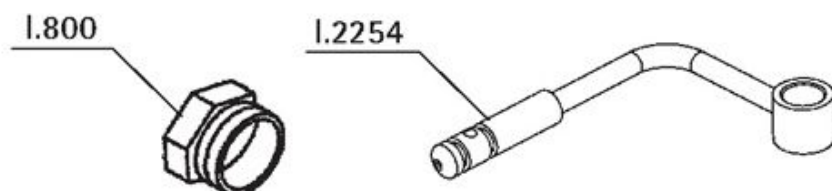
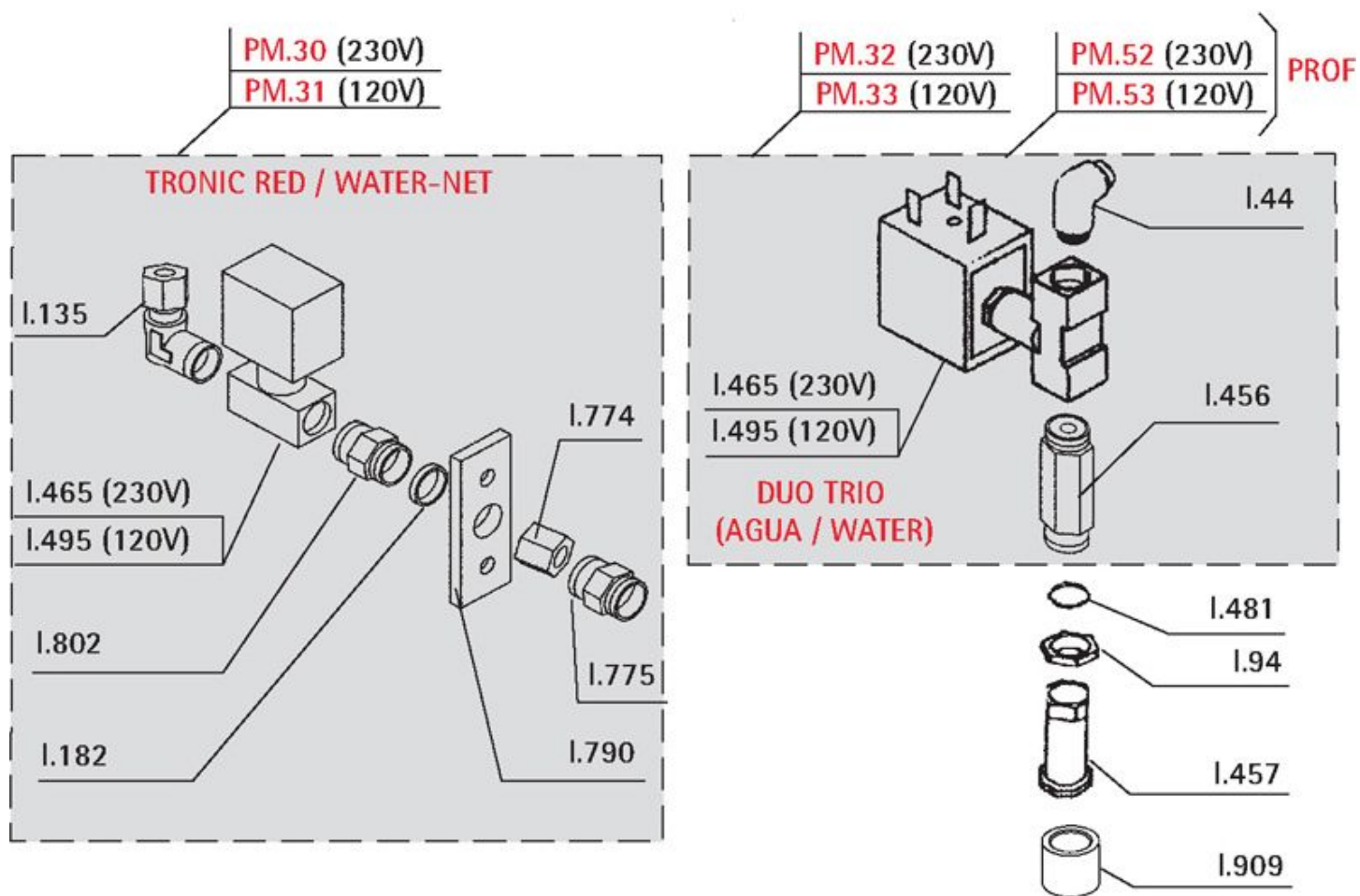
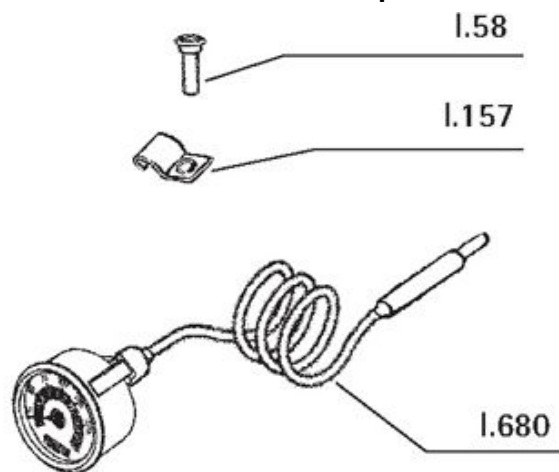
IZQUIERDA/LEFT

DERECHA/RIGHT



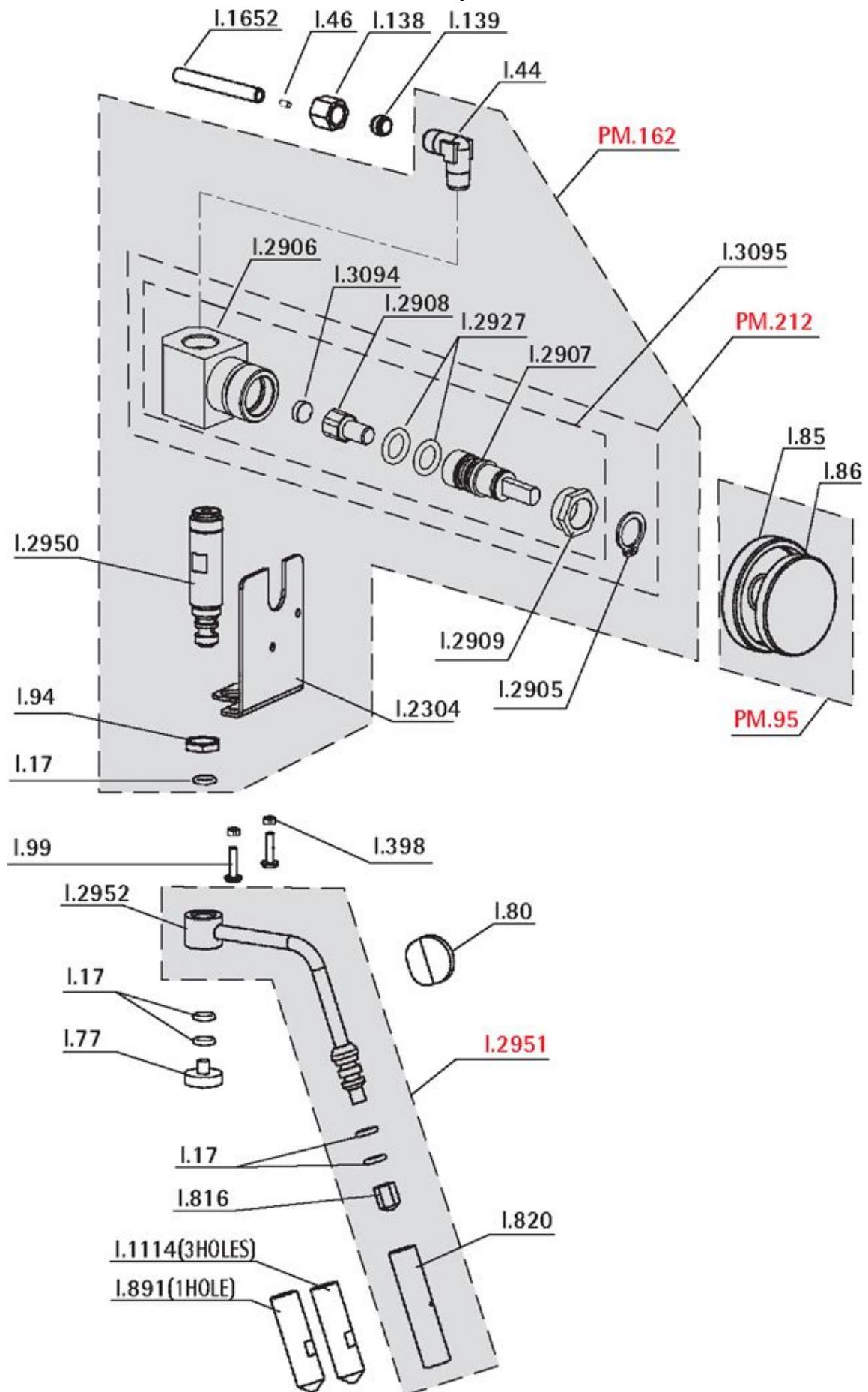
Tank Compartment - parts list	
SKU	Description
I...99	SCREW
I..118	WIRING PIN
I..135	FITTING
I..198	HEADLEM SCREW
I..398	NUT
I..488	1/8 M-H ELBOW FITTING
I..869	BASIC FITTING 2070 1/8" 1/8" 22
I..890	OUTLET 3055 6 1/8"
I..935	PLATE TANK (RIGHT)
I..953	DETECTOR+COUNTER
I..973	COMPARTMENT LEFT TANK
I.1112	PLATE
I.1235	LEVEL DETECTOR FIXATION
I.2215	SCREW M4X15 INOX
MI..57	SCREW
MI..85	NUT

Thermometer / Inlet Water - exploded view



Thermometer / Inlet Water - parts list	
SKU	Description
I...44	RL BOIX FITTING
I...58	SCREW
I...94	TAP NUT
I..135	FITTING
I..157	SPRING
I..456	OUTLET WATER CONNECTION
I..457	OUTLET WATER
I..465	1/8x1/8 230V 0-10 BAR SOLENOID
I..481	12x16x1.5 WASHER
I..495	1/8x1/8 120V 0-10 BAR 110V SOLENOID
I..680	STEEL THERMOMETER
I..774	3/8h x 1/8m FITTING
I..775	3/8 x 3/8 FITTING WITH FILTER
I..790	WATER CHARGE PLATE
I..800	FITTING M3/4 H3/8
I..802	FITTING
I..909	GO TO I.1190
I.2254	CAPUCCINADOR TUBE
I.2400	COPPER JOINT 1/8"
PM..30	WATER INLET
PM..31	110V STEEL WATER INLET WHOLE
PM..32	220V STEEL WATER SOLENOID VALVE WHOLE
PM..33	110V STEEL WATER SOLENOID VALVE WHOLE
PM..52	230V PROF WATER SOLENOID VALVE WHOLE
PM..53	110V PROF WATER SOLENOID VALVE WHOLE

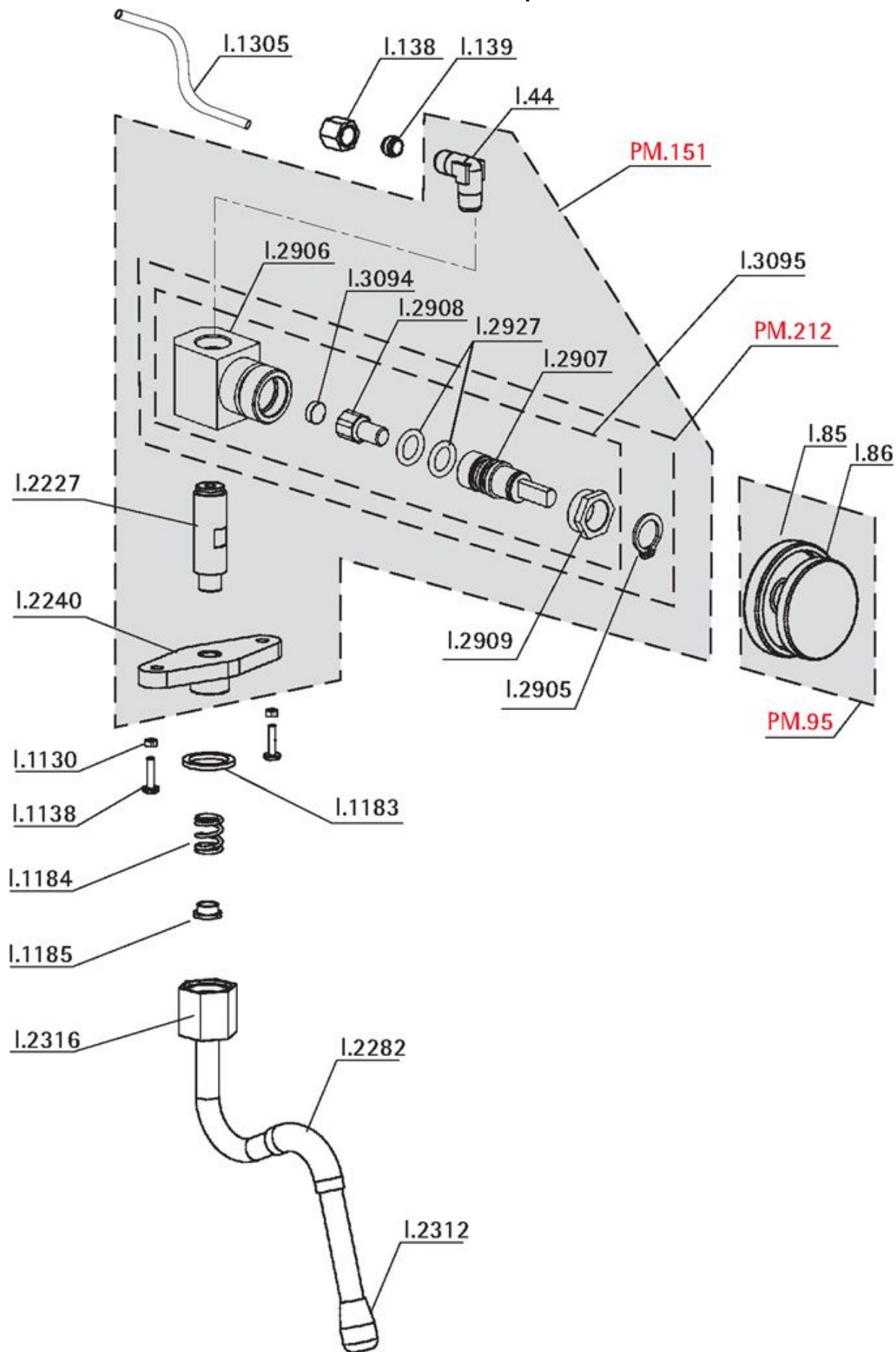
Swivel wand - exploded view



Swivel wand - parts list

SKU	Description
I...17	SILICONE RING
I...44	RL BOIX FITTING
I...46	PIPE REINFORCEMENT
I...77	PIPE STEAM SCREW
I...80	PROTECTOR STEAM PIPE
I...85	HANDLE
I...86	INOX HANLE LID
I...94	TAP NUT
I..138	NUT
I..139	BICONE
I..816	THREADED STEAM STEP
I..820	BOUCHE CAPPUCCINO
I..891	NUT CAPPUCCINO NOZZLE
I.1114	CAPPUCCINO NOZZLE 3 WAYS
I.1652	WATER INLET PTFE PIPE
I.2304	SUPPORT TAP ARC/UNO
I.2905	LOCK RING DIN471 E-10
I.2906	TAP BODY 2014
I.2907	TAP SHAFT 2014
I.2908	TAP CLOSING PEG SUPPORT 2014
I.2909	CANCEL
I.2927	OR 2x8.5 SILICONE
I.2950	TAP EXTENSION
I.2951	STEAM PIPE 2014
I.2952	STEAM 2014 PIPE
I.3094	TAP CLOSING PEG 2014
I.3095	TAP ASSEMBLY 2014
KIT229	KIT STEAM PIPE CHANGE HOME/STEEL
PM..95	BLACK HANDLE
PM.162	WHOLE TAP ARC/UNO 2012
PM.212	TAP ASSEMBLY 2014

Multi-directional wand - exploded view

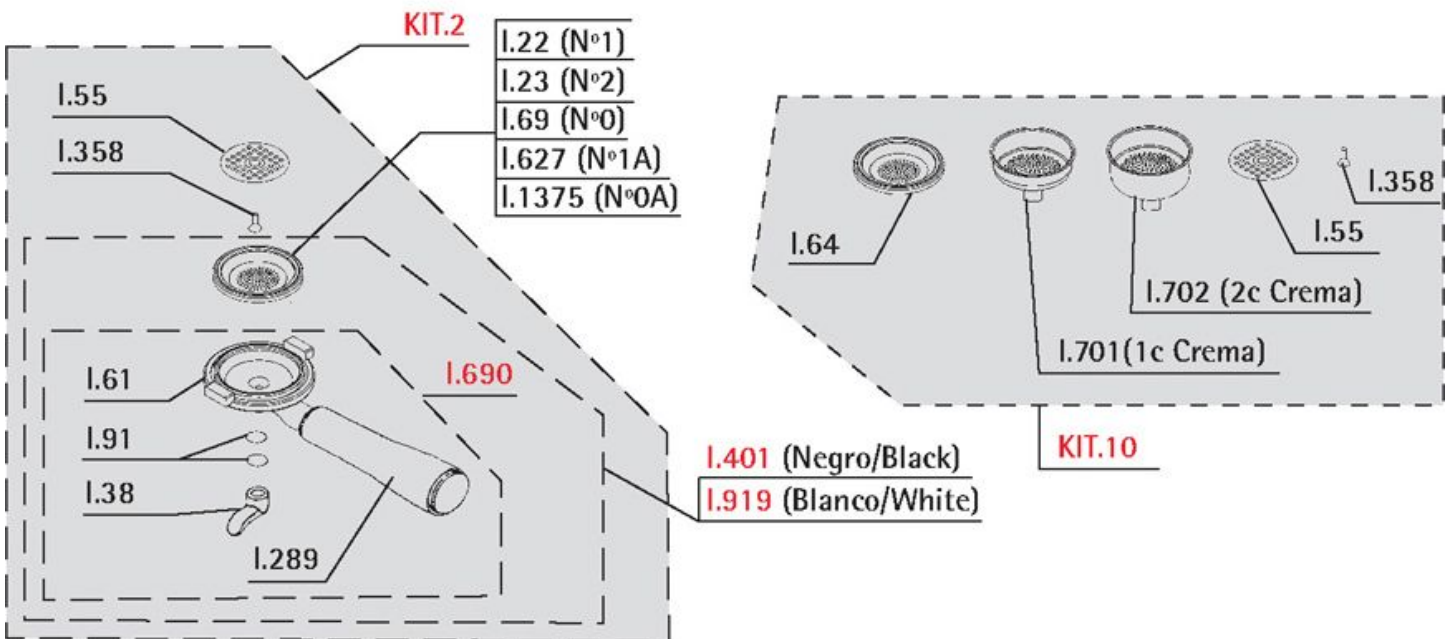
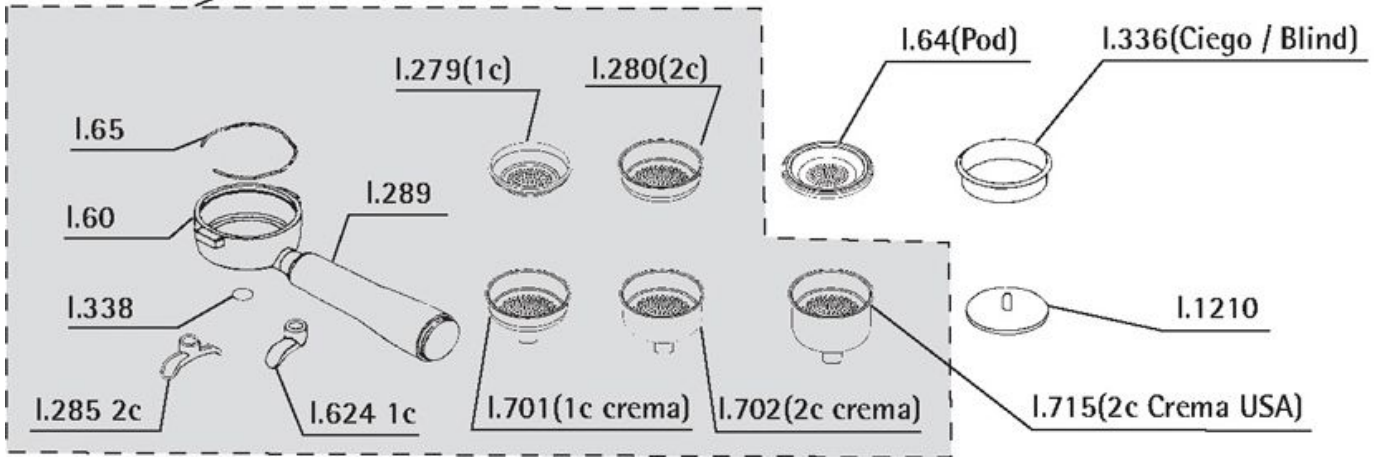


Multi-Directional wand - parts list

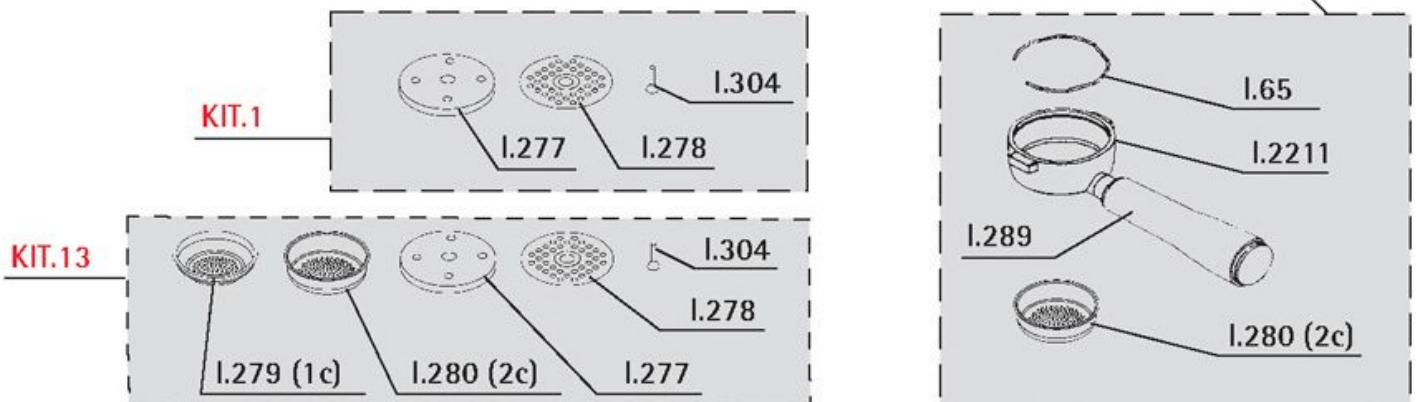
SKU	Description
I...44	RL BOIX FITTING
I...85	HANDLE
I...86	INOX HANDLE LID
I..138	NUT
I..139	BICONE
I.1130	NUT M5
I.1138	SCREW DIN 7985 M5X15 INOX
I.1183	WATER TAP WASHER
I.1184	STEAM - WATER OUTLET TAP SPRING
I.1185	SPRING GUIDE WATER TAP
I.1305	UNO PID CU PIPE FOR HOT WATER/STEAM
I.2227	STEEL CONNECTOR FOR THE MD STEAM PIPE
I.2240	STEEL MD STEAM PIPE SUPPORT
I.2282	STEAM PIPE PROTECTOR BARISTA
I.2312	STEAM PIPE OUTLET
I.2316	GO TO I.4142
I.2905	LOCK RING DIN471 E-10
I.2906	TAP BODY 2014
I.2907	TAP SHAFT 2014
I.2908	TAP CLOSING PEG SUPPORT 2014
I.2909	CANCEL
I.2927	OR 2x8.5 SILICONE
I.3094	TAP CLOSING PEG 2014
I.3095	TAP ASSEMBLY 2014
PM..95	BLACK HANDLE
PM.151	UNO NEW PROF TAP
PM.212	TAP ASSEMBLY 2014
KIT229	KIT STEAM PIPE CHANGE HOME/STEEL
PM..95	BLACK HANDLE
PM.162	WHOLE TAP ARC/UNO 2012
PM.212	TAP ASSEMBLY 2014

Filterholder Kits - exploded view

- PM.99** (Versatil 1C)
- PM.100** (Versatil 2C)
- PM.103** (Versatil 2C. USA)
- PM.101** (Molido / Ground 1C)
- PM.102** (Molido / Ground 2C)



PM.98(Sin fondo/Bottomless)



Filterholder Kits - parts list

SKU	Description	SKU	Description
I...22	N°1 POD FILTER	I..624	1 COFFEE THREADED SPOUT
I...23	N°2 POD FILTER	I..627	POD FILTER 1A
I...38	BRASS COFFEE SPOUT	I..690	POD FILTERHOLDER
I...55	SHOWER	I..701	SUPERCREAM 1 COFFEE
I...60	COFFEE GROUND FILTERHOLD.	I..702	SUPERCREAM 2 COFFEES
I...61	COFFEE POD FILTERHOLDER	I..715	GO TO I.2682
I...64	FILTER POD	I..919	WHITE PODFILTERHOLDER+FILTER N1
I...65	SPRING FILTER	I.1210	RUBBER BLIND FILTER
I...69	N°O FILTER	I.1375	POD FILTER 0A
I...91	SILICONE RING	I.2211	BOTTOMLESS(HOME) FILTER
I..277	COFFEE SUPPLEMENT	I.2682	FILTER SUPERCREAM 2C PM 2015
I..278	SHOWER	KIT..1	POD-GROUND KIT (-01/04/15)
I..279	GROUND 1 CUP FILTER	KIT..2	GROUND-POD KIT (-01/04/15)
I..280	GROUND 2 CUP FILTER	KIT.10	SUPERCREAM KIT (-01/04/15)
I..285	2 COFFEE SPOUT	KIT.13	SUPERCREAM-GROUND KIT (-01/04/15)
I..289	HANDLE WHOLE	PM..98	BOTOMLESS HOME FILTER
I..304	SHOWER SCREW	PM..99	VERSATILE 1 COFFEE FILTERHOLDER
I..336	BLIND FILTER	PM.100	VERSATILE 2 COFFEES FILTERHOLDER
I..338	RING	PM.101	FILTERHOLDER GROUND 1 COFFEE
I..358	M4 SCREW	PM.102	GROUND 2 COFFEES FILTERHOLDER
I..401	DREAM WHOLE POD FILTER HOLDER	PM.103	VERSATILE USA FILTERHOLDER